

## INTENDED USE

Drilling jig to accurately and easily drill fixing holes when connecting supports using FRP CH100S Triangular channel.

## INSTRUCTION FOR USE

U support:

The vertical members are positioned with the flat surface facing inwards. The Jig is positioned as shown in figure 1. For the opposite side, the jig is turned over and drilled in the mirror image, see figure 2. (Note - when vertical starters and channels are facing the same direction, both side of the vertical support must be marked and drilled the same way, however one side of the horizontal must be marked using the drilled vertical as a template.)

The sections are bolted together depending on the material choice.

Drilling Jig

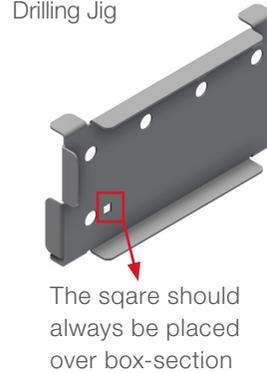
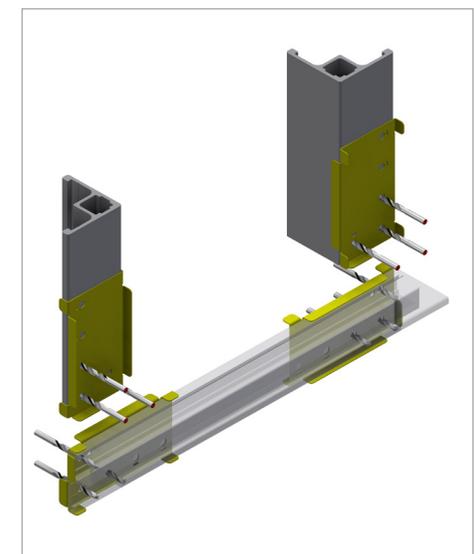
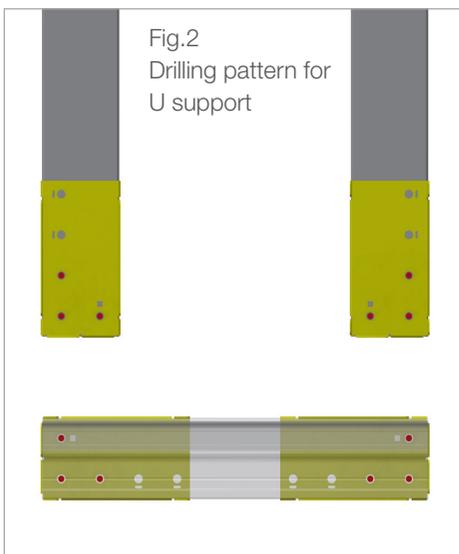
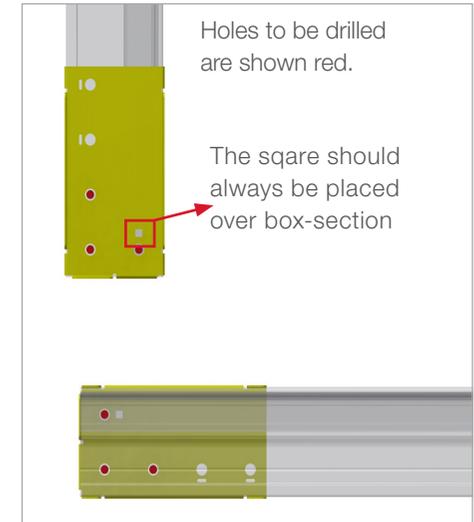
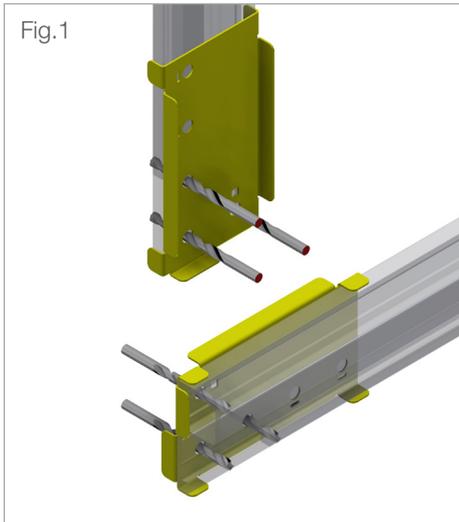


Fig.1



User Guide for Bolts:  
Recommended Torque

### FRP

FRP Stud and Nuts M10x30



### Stainless Steel

Hex Bolt and Nuts M10x30

